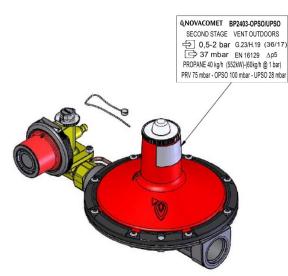
CLESSE PART No.

2ND STAGE BP2403 37mbar 553—830kW



SUPPLIED BY CLESSE (UK) LIMITED

Technical Information		
Regulator	BP2403 UPSO OPSO	
Capacity kg/h (kW) @ min inlet pressure	40kgh (553)*	
Set Pressure	37 mbar (33-45)	
Inlet Pressure(2nd Stage)	0.5-2 bar	
Limited relief Valve	75 mbar	
OPSO Set Pressure	100 mbar	
UPSO Pressure	28 mbar (27-30 mbar)	
Design Standard	EN16129	
Inlet connection	Rc3/4F ISO/7 (BSP)	
Outlet connection	Rc1F ISO/7 (BSP)	

Assembly Instruction

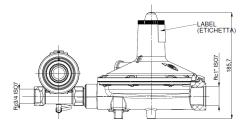
- 1. Check the contents of the box, ensuring that the regulator meets the pressure and capacity of the installation and all items are present and not damaged.
- 2. This regulator requires 1st Stage pressure reduction to 4 bar or below. Due to liquefaction at low ambient temperatures, Clesse recommends the use of inlet pressure of 2 bar or below. The regulator has been marked to show this.
- 3. If the regulator is to be fitted as a wall mounted assembly, then a wall mounting bracket can be fitted to the regulator part No. UUBRACKETSET1.
- 4. When installed, ensure that the second stage regulator vent is positioned so that rain water does not enter and allows drainage of any water condensate.
- 5. Before fitting regulator to wall end PE kit, ensure that the pipe is clear of any debris. Clesse recommends use of a Clesse inline filter, part code 040910AC.
- 6. Perform a gas tightness test to the requirements of UKLPG COP22 or BS 5482:1 2005, to suit the installation. There is a test point on the second stage regulator test, only use a small 3.5mm flat bladed screw driver and avoid over tightening when finished.
- 7. Fully commission assembly checking operating pressures only when the appliances are available and connected. Otherwise, check for soundness and lockup before leaving. The regulator is pre-set at the factory and does not normally need adjustment when used. If operating pressure adjustment is required, see overleaf.
- 8. Use Leak Detection Fluid on the test point and OPSO flange (if fitting the wall bracket), checking for any leakage, wiping off any remaining residues. If not using LPG for test media, purge the assembly fully before leaving site.
- 9. Adjustment of UPSO is not possible. The OPSO and Limited Relief Valve setting is pre-set and should not require adjustment.
- 10. Fit the OPSO seal passing the wire through the regulator hole in the OPSO body and clear plastic OPSO cap.

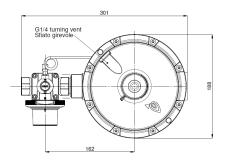
Engineer information on regulator design:

Regulators manufactured to EN16129 standards— are now set to give OPSO setting typically between 90 and 110mb on a 37mb regulator, with the relief valve system operating at 75mb. This not only satisfies statutory requirements in the UK but offers greater resistance to inconvenient OPSO tripping found on regulators designed to BS3016.

Range Rated Capacity:

The regulator is rated to the lowest inlet pressure, pressures above this will mean that higher capacities can be reached. Use the table opposite to determine the correct inlet pressure for the demands of the installation. Careful selection of 1st stage regulator such as the AP40 or APS2000 together with correct LPG storage and pipe sizing must be considered.

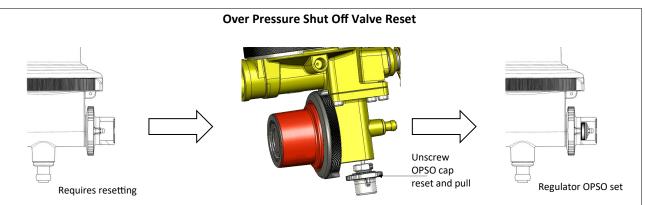




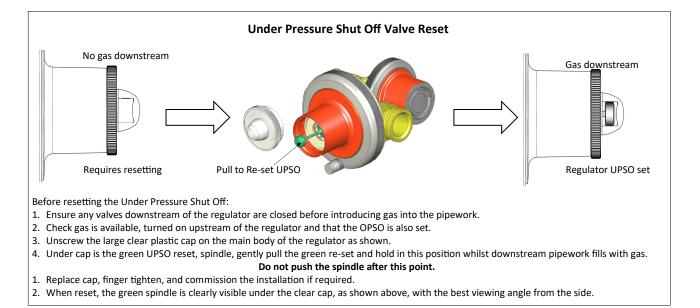
Operating Conditions	Settings	
Lock-up Pressure	50mb or less	
Operating pressure	37mb +/- 5mb	
Operating temperature	-20°C to 45°C	
Max Operating Inlet Pressure	2 bar (4bar max)	
Optional pressure by	50mb (50-100)	
replacement spring or ordering	Special order up	
direct from Clesse (UK) Ltd	to 200mb	
Optional vent location and special builds available		

* Regulator Capacity kg/h (kW)	Inlet Pressure bar
40kgh (556kW)	0.5
60kgh (830kW)	1

ANY REGULATOR ADJUSTMENTS AND RESET PROCEDURES SHOULD BE CARRIED OUT BY A SUITABLY QUALIFIED GAS ENGINEER



- 1. Over Pressure Shut Off must be reset by a qualified gas engineer, who should establish any cause for tripping, particular if this device trips repeatedly.
- 2. The device is fitted with a sealing wire, this must be replaced when reset.
- 3. If the OPSO has tripped together with UPSO, the OPSO must be reset first.
- 4. Gas supply does not require to be turned on, but ensure downstream valves have been turned off before resetting.
- 5. Remove sealing wire and unscrew the OPSO reset cap, in doing so this will begin to engage the reset spindle.
- 6. The OPSO cap is attached to the green reset indicator inside and is used to pull the device to reset—pull the cap firmly.
- 7. When reset, replace cap, finger tighten, and reseal with new wire seal. If required, proceed to reset UPSO.



OPSO Adjustment

OPSO adjustment is not normally required. In the event that this is required:

 Remove the black OPSO cap and adjust to give the desired pressure.
Reset OPSO and recheck settings.

Adjust here to alter OPSO pressure

Nominal Pressure Adjustment

Regulator adjustment is not normally required. In the event that this is required:

- Remove the clear cap, remove and discard the white plastic tamperproof disc, and adjust to give the desired pressure.
- 2. Replace the cap.

Adjust here to alter outlet pressure

Vent orientation — "Rotatable Vent"

Breather vent orientation is made easier by the Rotatable Vent cover, to prevent water from entering and/ or accumulating in the regulator, either by rain, humidity, or condensation. The operation can be carried out on site by a qualified engineer.

- 1. Unscrew the 8 screws, one by one.
- 2. Rotate and orientate the regulator cover with vent oriented downward.
- 3. Redo the 8 screws alternately.
- 4. Perform a leak test to ensure the installation is sound and the vent cover is sealed.

Rotatable Diaphragm Case

After installation into the pipework, it's easy to rotate the diaphragm casing to fit into confined spaces or to position the vent downward as advised previously. Please proceed as follows:

- 1. Slack off (with a hexagon wrench), one by one, the 4 screws around the flange.
- 2. Rotate and orientate the diaphragm casing as necessary.
- 3. Redo the 4 screws alternately.

4. Perform a leak test to ensure the installation is sound and the Rotatable Vent cover is sealed.

