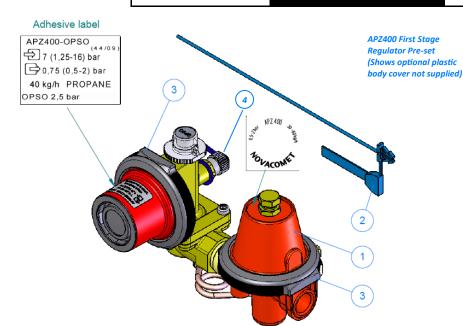


CLESSE PART No. 006861FA

1st Stage Reg OPSO 553kW APZ400

SUPPLIED BY CLESSE (UK) LIMITED

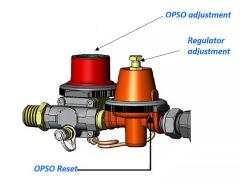


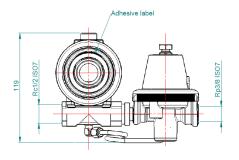
Assembly Instruction

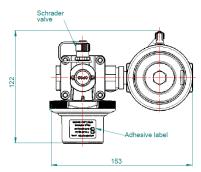
- Check the contents of the box, ensuring that the regulator meets the pressure and capacity of the installation and all items are present and not damaged.
- Assemble any components using, PTFE tape to BS EN 751:3 Type G or Clessetite on the male pipe threads, note - tighten the regulator or POL without applying undue strain on pre-assembled joints particularly between regulator & OPSO. Assemble to achieve a gas tight seal using a flat jawed spanner on the appropriate points on the regulator.
- Connections fitted to the first stage regulator should be tightened to approximately 30 Nm. OPSO connections (inlet) 40Nm.
- 4. Always position the regulator to ensure drainage of any water from diaphragm cover
- 5. Any steel pipe (not supplied threaded, de-burred and thoroughly cleaned of any loose material before assembly onto the First Stage regulator assembly. Use flat jawed spanner at the outlet end of the OPSO when screwing the pipe.
- Install the completed assembly onto the vessel, tighten any securing clamps after the regulator POL connection has been made, ensuring no undue strain on the assembly occurs when doing so, particularly the POL fitting.
- 7. Perform a gas tightness test to the requirements of UKLPG COP22 or BS 5482:1 2005 using the Schrader test point on the OPSO unit. Refit the dust cap when complete.
- 8. Use Leak Detection Fluid on the test point and POL connection wiping off any remaining residues. If not using LPG for test media purge the assembly fully before leaving site, ensuring all pipework is plugged or capped.
- Fully commission assembly checking operating pressures only when the appliances are available and connected. Otherwise, check for soundness and lockup before leaving. The regulator is pre-set at the factory and does not normally need adjustment when used. If operating pressure adjustment is required see overleaf.
- 10. The OPSO unit is pre-set, at 2.5 bar and should not require adjustment, unless there are exceptional installation conditions.
- 11. Fit the OPSO seal passing the wire through the regulator hole in the OPSO body and clear plastic OPSO cap.

Technical Information		
Regulator	APZ400 OPSO	
Capacity kg/h (kW)	40 (553)	
Set Pressure bar	0.75*(0.5-2)	
Inlet Pressure	1.25-16 bar	
OPSO Set Pressure	2.5 bar	
Design Standard	BS EN16129	
Inlet connection	Rc1/2F ISO/7 (BSP)	
Outlet connection	Rc3/8F ISO/7 (BSP)	

Item	Qty	Description
1	1	APZ 400 1bar 1st Stage Regulator
		(pre-assembled to OPSO Unit)
2	1	OPSO sealing wire (Not shown)
3	1	Breather vent covers
4	1	Schrader valve—pressure test point



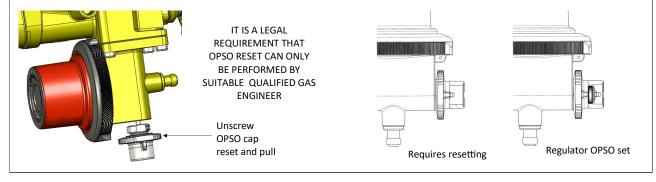




*Operating Conditions	Settings	
Operating conditions	Settings	
Pressure Range	0.5-2 bar	
Inlet Operating Pressure	2.5 - 16bar	
to achieve max capacity		
Operating temperature	-20°C to 45°C	
OPSO Sensing Method	Internal	
	30% above	
Lockup Pressure	nominal pressure	
	setting	

Over Pressure Shut Off Valve Reset

- 1. Over Pressure Shut Off must be reset by a qualified gas engineer, who should establish any cause for tripping, particularly if this device trips repeatedly.
- 2. The device is fitted with a sealing wire, this must be replaced when reset (not shown).
- 3. If the OPSO has tripped together with UPSO, the OPSO must be reset first.
- 4. Gas supply is not required to be turned on, but ensure downstream valves have been turned off before resetting.
- 5. Remove sealing wire and unscrew the OPSO reset cap, in doing so, this will begin to engage the reset spindle.
- 6. The OPSO cap is attached to the green reset indicator inside and is used to pull the device to reset—pull the cap firmly.
- 7. When reset, replace cap, finger tighten, and reseal with new wire seal. If required proceed to reset UPSO.



OPSO Adjustment

OPSO adjustment is not normally required. In the event that this is required:

1. Remove the black OPSO can and adjust to give the desired pressure. Reserved.

 ${\bf 1.} \ \ {\bf Remove\ the\ black\ OPSO\ cap\ and\ adjust\ to\ give\ the\ desired\ pressure.\ Reset\ OPSO\ and\ recheck\ settings.$





Adjust here to alter OPSO pressure

Correct Nominal Pressure Adjustment

The pressure setting on a A1 kit is pre-set at the factory to 0.75 bar with an inlet pressure of 7.0 bar. This should not be adjusted unless a higher outlet pressure is required i.e. downstream regulator or appliance requires a higher inlet pressure.

Vessel vapour pressures below 7.0 bar will result in higher nominal regulator pressure, likewise higher vessel vapour pressure will result in lower nominal regulator pressures.

Care should be taken when setting HP regulators where vessel vapour pressure is either below 4.5 bar or above 9.5 bar.

As an approximation for every 1 bar +/- of the 7 bar vessel pressure:

- above 7bar vessel pressure reduce nominal setting by 40mbar
- below 7bar vessel pressure increase nominal setting by 40mbar

The correction should be used between pressures of 4.5 to 9.5 bar and determined at a flow rate between 20% to 80% of regulator capacity.

This will ensure that the regulator maintains an average 0.75 bar during most ambient temperature and vessel contents conditions

i.e.—

A) Vessel pressure of 4.5 bar supplying a pre-set 0.75 bar regulator will operate at a 0.85 bar, this is normal and does not need adjustment.

B) Vessel pressure of 9.5 bar supplying a pre-set 0.75 bar regulator will operate at a 0.65 bar, this is normal and does not need adjustment.

Make sure that in the case of B) the 2nd stage regulator has a rated capacity sufficient to supply appliances at a reduced pressure when the vessel pressure is high.